#### REMARKS

U.S. Patent No. 6,441,736 B1, as issued, includes Claims 1-18. Claims 1 and 17 are independent claims. By this application for reissue, Claims 19-44 have been added. Thus, Claims 1-44 are now pending.

#### **AMENDMENT TO THE SPECIFICATION**

Applicant has amended the specification to claim the benefit of a prior-filed copending application – that is, Serial No. 09/158,290, filed September 22, 1998 (now U.S. Patent No. 6,214,155). This corrects one of the errors upon which this reissue is based.

#### **ORIGINAL CLAIMS 1-18**

Applicant has amended Claim 1 to correct a typographical error. Support for this amendment is found at least at Col. 4, lines 6-41.

Applicant submits that original Claims 1-18 are patentable for the same reasons set forth during the prosecution of the application that issued into U.S. Patent No. 6,441,736 B1, which is the subject of this reissue.

### **NEW CLAIMS 19-44**

Support in the Specification for new Claims 19-44 is provided as follows:

CLAIM	SUPPORT
19. A process for incorporating an electronic	Col. 2, lines 51-67.
element in a plastic device, comprising the steps of:	
(a) providing first and second plastic core sheets;	Col. 3, lines 28-49.
(b) positioning the electronic element between	Col. 3, lines 28-49.
the first and second plastic core sheets to form a	
core;	
(c) positioning the core in a laminator apparatus,	Col. 3, line 50 –
and subjecting the core to a heat and pressure cycle,	Col. 4, line 41.
the heat and pressure cycle comprising the steps of:	
(I) heating the core;	Col. 4, lines 6-30.
(II) applying a first pressure to the core such that	Col. 4, lines 6-30.
the electronic element is encapsulated by the core;	
and	
(III) cooling the core while applying a second	Col. 4, lines 31-41.
pressure to the core.	

<u>CLAIM</u>	<u>SUPPORT</u>
20. The process of Claim 19, wherein step (c)(III) comprises cooling the core while applying a second pressure to the core, wherein the second pressure is greater than the first pressure.	Col. 4, lines 6-41.
21. The process of Claim 20, wherein step (b) comprises positioning the electronic element in the absence of a non-electronic carrier between the first and second plastic core sheets to form the core.	Col. 3, lines 28-49.
22. The process of Claim 20, wherein step (b) comprises positioning the electronic element in the absence of a non-electronic carrier directly between the first and second plastic core sheets to form the core.	Col. 3, lines 28-49.
23. The process of Claim 19, wherein step (c)(III) comprises cooling the core while applying a second pressure to the core, wherein the second pressure is approximately at least 10% greater than the first pressure.	Col. 4, lines 6-41.
24. The process of Claim 19, wherein step (c)(I) comprises heating the core under a third pressure, wherein the third pressure is less than the first pressure.	Col. 4, lines 6-30.
25. The process of Claim 20, wherein step (c)(II) comprises applying the first pressure uniformly to the core such that the electronic element is encapsulated by the core.	Col. 4, lines 6-30.
26. The process of Claim 20, wherein step (c)(III) comprises cooling the core while applying the second pressure uniformly to the core.	Col. 4, lines 6-41.
27. The process of Claim 20, wherein the electronic element comprises a micro-chip.	Col. 3, lines 5-13.
28. The process of Claim 27, wherein the electronic element further comprises a circuit board antenna.	Col. 3, lines 5-13.
29. The process of Claim 27, wherein the micro-chip includes a protective coating disposed thereon.	Col. 3, lines 5-13.

<u>CLAIM</u>	SUPPORT
30. A process for manufacturing a plastic device that	Col. 2, lines 51-67.
includes an electronic element therein, comprising the steps	
of:	
(a) providing first and second plastic core sheets;	Col. 3, lines 28-49.
(b) positioning the electronic element between the first	Col. 3, lines 28-49.
and second plastic core sheets to form a core;	
(c) positioning the core in a laminator apparatus;	Col. 3, line 50 –
	Col. 4, line 41.
(d) heating the core;	Col. 4, lines 6-30.
(e) causing the laminator apparatus to apply a first	Col. 4, lines 6-30.
pressure to the core such that the electronic element is	
encapsulated by the core; and	
(f) cooling the core while the laminator apparatus	Col. 4, lines 31-41.
applies a second pressure to the core, wherein the second	
pressure is greater than the first pressure.	

CLAIM	SUPPORT
31. The process of Claim 30, wherein step (f) comprises cooling the core while the laminator apparatus applies the second pressure to the core, wherein the second pressure is approximately at least 10% greater than the first pressure.	Col. 4, lines 6-41.
32. The process of Claim 31, wherein step (b) comprises positioning the electronic element in the absence of a non-electronic carrier between the first and second plastic core sheets to form the core.	Col. 3, lines 28-49.
33. The process of Claim 31, wherein step (b) comprises positioning the electronic element in the absence of a non-electronic carrier directly between the first and second plastic core sheets to form the core.	Col. 3, lines 28-49.
34. The process of Claim 30, wherein the electronic element comprises a micro-chip.	Col. 3, lines 5-13.
35. The process of Claim 34, wherein the electronic element further comprises a circuit board antenna.	Col. 3, lines 5-13.
36. The process of Claim 34, wherein the micro-chip includes a protective coating disposed thereon.	Col. 3, lines 5-13.

CLAIM	<u>SUPPORT</u>
37. A process for incorporating an electronic element in a	Col. 2, lines 51-67;
plastic device, wherein the electronic element has a top surface and	Col. 3, lines 5-13.
a bottom surface, comprising the steps of:	
(a) providing top and bottom plastic core sheets;	Col. 3, lines 28-49.
(b) positioning the electronic element between the top and	Col. 3, lines 28-49.
bottom plastic core sheets to form a core, wherein the top surface of	
the electronic element is in contact with the top plastic core sheet;	
(c) positioning the core in a laminator apparatus, and subjecting	Col. 3, line 50 –
the core to a heat and pressure cycle, the heat and pressure cycle	Col. 4, line 41.
comprising the steps of:	
(I) heating the core;	Col. 4, lines 6-30.
(II) applying a first pressure to the core so that the electronic	Col. 4, lines 6-30.
element is encapsulated by the core; and	
(III) cooling the core while applying a second pressure to the	Col. 4, lines 31-41.
core, wherein the second pressure is greater than the first pressure.	

<u>CLAIM</u>	<u>SUPPORT</u>
38. The process of Claim 37, wherein step (c)(III) comprises cooling the core while applying a second pressure to the core, wherein the second pressure is approximately at least 10% greater than the first pressure.	Col. 4, lines 6-41.
39. The process of Claim 37, wherein step (b) comprises positioning the electronic element between the top and bottom plastic core sheets to form the core, wherein the top and bottom surfaces of the electronic element are in contact with the top and bottom plastic core sheets, respectively.	Col. 3, lines 28-49.
40. The process of Claim 37, wherein step (b) comprises positioning the electronic element in the absence of a non-electronic carrier between the top and bottom plastic core sheets to form the core.	Col. 3, lines 28-49.
41. The process of Claim 37, wherein step (b) comprises positioning the electronic element in the absence of a non-electronic carrier directly between the top and bottom plastic core sheets to form the core.	Col. 3, lines 28-49.
42. The process of Claim 37, wherein the electronic element comprises a micro-chip.	Col. 3, lines 5-13.
43. The process of Claim 42, wherein the electronic element further comprises a circuit board antenna.	Col. 3, lines 5-13.
44. The process of Claim 42, wherein the micro-chip includes a protective coating disposed thereon.	Col. 3, lines 5-13.

Applicant submits that new Claims 19-44 are patentable over the prior art of record.

For the reasons set forth above, applicant submits that all of the pending claims are patentable over the references of record and are in condition for allowance. An early allowance of the claims is earnestly solicited.

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